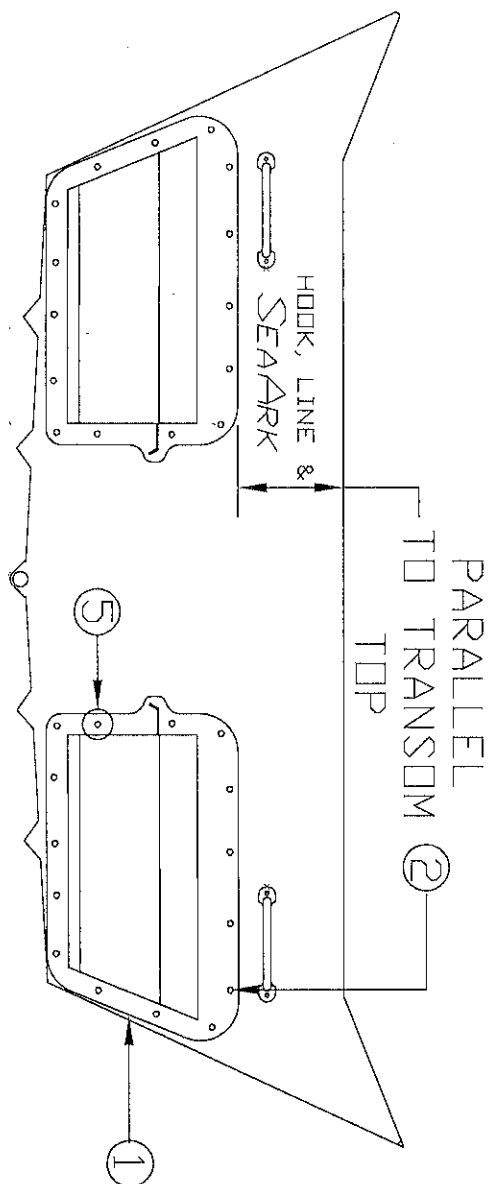



REVISIONS			
REV	ZONE	DESCRIPTION	DATE



1. LOCATE POD SUCH THAT SOME PART OF THE EXTERIOR FLANGE TOUCHES THE HULL SIDE AND THE POD TOP IS PARALLEL TO THE TRANSOM.
2. HANG POD WITH SELF-TAPPING SCREW.
3. MARK HOLE LOCATIONS ON TRANSOM.
4. REMOVE POD AND DRILL HOLES IN TRANSOM WITH A 1/8" DRILL BIT.
5. INSTALL SIKAFLEX, 5200 MARINE ADHESIVE, OR EQUIVALENT IN AND AROUND ALL HOLES IN TRANSOM.
6. INSTALL POD USING HIGH GRADE 3/16" STAINLESS STEEL SHEET METAL SCREWS AND LOCK WASHERS.

SHEET 2 OF 2

TOLERANCES	MAT'L: NA	SEAARK BOATS 	
X ± .100	PART WT.: NA	TITLE: ASSEMBLY, FLOTATION PODS	
.XX ± .015	DATE: 12-20-99	PART NO.: 011080	DWN. BY: JM
FRAC. ± 1/16"	SCALE: 1"=1'		
ANGLE ± 2°			